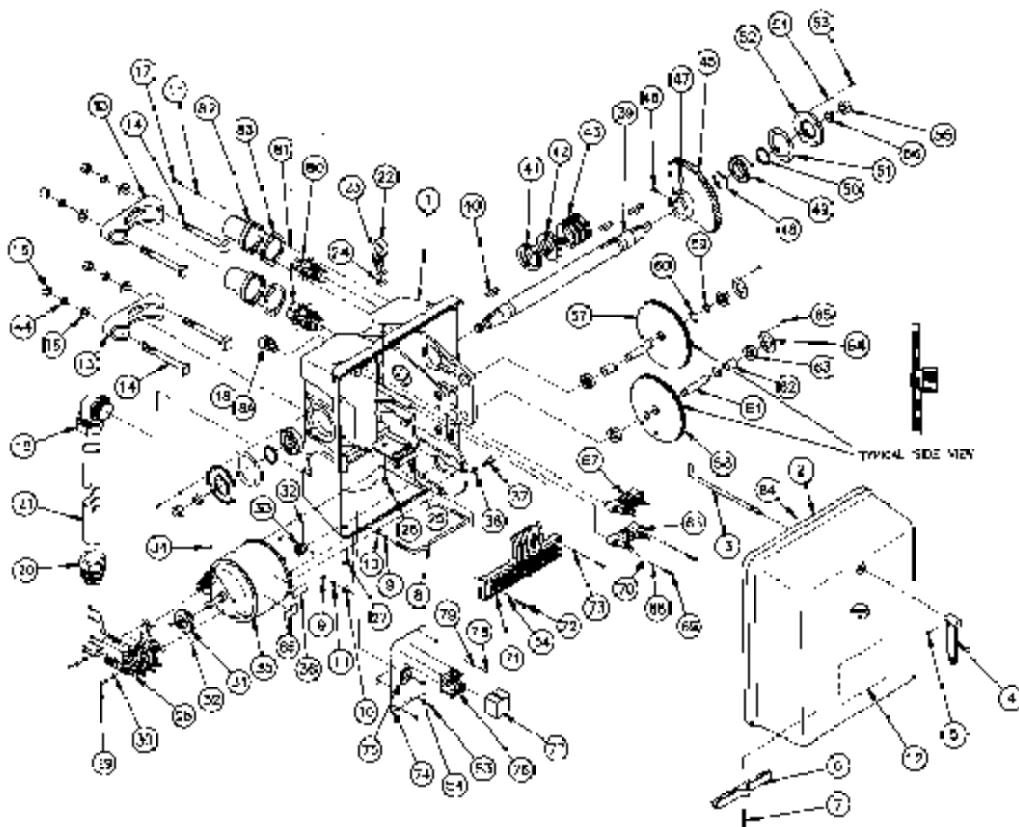


REPLACEMENT PARTS MODEL S-20 GATE MECHANISM



REPLACEMENT PARTS

MODEL S-20 GATE MECHANISM

To order, specify description and part number.

Item No.	Description	Qty. Req'd.	Part Number	Item No.	Description	Qty. Req'd.	Part Number
1	Cabinet, Gate	1	073001-1	44	Washer Lock 3/4"	4	1815-MSC
2	Cover, Gate	1	073002-X	45	Gear Segment	1	073003
3	Latch, Rod	1	070919-2	46	Set Screw, Socket 1/2" - 13 x 3/4"	1	4708-SC
4	Handle, Latch	1	070909-4	47	Set Screw, Socket 1/2" - 13 x 1/2" (Over Key)	1	4706-SC
5	Screw Set Socket Head 3/8" - 16 x 1/2"	1	7860-SC	48	Retaining Ring	1	070584
6	Hinge Retainer	1	070968-4	49	Bearing	2	075284
7	Screw, Hex 5/16" - 18 - 2-1/2"	1	2692-HSC	50	O-Ring 2"	2	070585
8	Hinge Bolt	1	070968-2	51	Gasket, Seal Plate	2	070747-3
9	Nut, Hex 3/8" - 16	4	2104-SC	52	Seal Plate, Bearing	2	073008
10	Washer, Flat 3/8" - 16	2	1753-C	53	Machine Screw Phil Pan Head 1/4" - 20 x 5/8"	12	2659-PSX
11	Washer, Lock 3/8"	6	1810-MSC	54	Washer, Lock 1/4"	16	1808-MSC
12	Decal, Wiring	1	073000	55	Nut, Hex 1-1/4"	2	2119-SC
13	Casting, Aluminum Saddle	2	070950	56	Washer, Lock 1"	2	1817-MSC
14	Machine Bolt, Square 3/4" - 10 x 7.00"	4	8085-SC	57	Gear & Pinion Upper	1	073004
15	Nut, Hex 3/4" -10	4	2114-SC	58	Gear & Pinion Lower	1	073005
16	Washer, Flat 3/4"	4	1737-SC	59	Spacer 1/4"	2	073009-3
17	Screw, Hex Cap 3/8" - 16 x 1-1/4"	4	4089-HSC	60	Washer, Spring	2	070695-500
18	3/4" Connector 3/8" - 1/2" wire	1	7304-2	61	Shaft, Gear	2	073007-1
18A	3/4" Connector 5/8" - 3/4" wire	1	7354	62	Spacer 1-1/2"	2	073009-2
19	Connector, Elbow	1	070232	63	Ball Bearing	4	070588
20	Connector, Straight	1	070233	64	Cover, Bearing	2	073007-2
21	Conduit, Flexible	1	070692	65	Machine Screw, Phil Truss Head #10-32 x 3/8"	6	2614-TSCX
22	Eye Bolt 1/2"-13 x 1.50"	1	7099	66	Washer, Lock #10	4	1806-MSC
23	Washer, Flat 1/2"	1	1755-SC	67	Resistor Adjustable 1.3 Ohm	1	029602-4BX
24	Washer, Neoprene	1	070980-4	68	Resistor Fixed .4 Ohm	1	029604-11X
25	Latch Plate	1	070919-3X	69	Machine Screw Phil Pan Head #10- 32 x 1.50"	4	2624-PSCX
26	Nut, Flexlock 1/2" -13	1	2327-FLSC	70	Washer, Flat #10	4	1712-SC
27	Vent Bushing	2	041913-X	71	Terminal Board Assembly	1	073010-X
28	Hold Clear Assembly	1	073100-X	72	Machine Screw Phil Pan Head 1/4" - 20 x 1-1/2"	4	2665-PEX
29	Mounting Bolt	2	075084	73	Washer, Flat 1/4" x 5/8" O.D.	2	1717-SC
30	Washer, Flat 5/16"	2	1752-C	74	Panel, Relay	1	073016
31	Ratchet Wheel Assembly	1	073111-X	75	Grommet 2-1/8" O.D. x 1-1/2" I.D.	1	020616-23A
32	Set Screw, Socket 1/4" - 28 x 1/4"	4	4615-SC	76	Relay	1	070941-X
33	Pinion	1	070554-A	77	Cover, Relay	1	070941-1
34	Woodruff Key #10	2	7101	78	Machine Screw Phil Pan Head #8 - 32 x 3/8"	3	2572-PSCX
35	Motor Assembly 12 VDC	1	070640-3DX	79	Washer, Lock #8	3	1805-MSC
36	Tag, Warning	1	070980-2	80	Buffer Assembly Upper	1	070903-X
37	Cap Screw, Hex 1/2" - 13 x 1-1/4"	3	4167-HSC	81	Buffer Assembly Lower	1	070903-2X
38	Washer, Lock 1/2"	3	1812-MSC	82	Cap, Buffer	2	070902-1
39	Shaft, Main	1	073006	83	Gasket, Buffer Cap	2	070926-1
40	Woodruff Key #UX	3	7149	84	Gasket, Cover	1	070559-A
41	Cam, Contact Assembly	1	070633-502X	85	Label, Warning	1	070980-8
42	Contact, Snap Switch Assembly	1	073014-1X				
43	Cam, Contact Assembly	3	070633-AX				